

168262528 60377913 001 Seite 1 von 12 Prüfbericht-Nr.: Auftrags-Nr. Test Report No.: Order No.: Page 1 of 12

Kunden-Referenz-Nr.: Auftragsdatum: N/A May 22, 2020

Client Reference No.: Order date:

COMIX Business Machine (shenzhen) Co., Ltd. Auftraggeber:

B1, Comix Industrial Park, No.18 JinXiu Road, Pingshan District, ShenZhen City, Client:

Guangdong Province, P.R. China

Prüfgegenstand: Disposable medical face mask (Non sterile)

Test item:

Bezeichnung / Typ-Nr.: Identification / Type No.:

Auftrags-Inhalt:

Type test Order content:

Prüfgrundlage: Test specification:

EN 14683:2019+AC:2019 except for clause 5.2.6

Wareneingangsdatum: May 21, 2020

Date of receipt:

Prüfmuster-Nr.: 20200402

Test sample No.:

May 23, 2020 to May 12, 2020 Prüfzeitraum:

Testing period:

Ort der Prüfung: See page 3 Place of testing.

Prüflaboratorium: TÜV Rheinland (Shenzhen) Testing laboratory. Co., Ltd.

Prüfergebnis\*:

geprüft von / tested by:

**Pass** Test result\*:

kontrolliert von / reviewed by:

Angelad

See Attachment: Photo documentation for details.

Jun. 23, 2020 Javen Ke/Assistant Project Engineer

) owen

Jun. 23, 2020 Angela Chen / Department Manager

Name / Stellung Datum Unterschrift Datum Name / Stellung Unterschrift Name / Position Name / Position Date Signature Date Signature

#### Sonstiges / Other.

The test report consists of EN 14683 test report including this cover page (12 pages) and attachment: Photo documentation (5 pages).

- The Biocompatibility (clause 5.2.6) is not evaluated in this test report.

Ke

Zustand des Prüfgegenstandes bei Anlieferung: Prüfmuster vollständig und unbeschädigt Condition of the test item at delivery: Test item complete and undamaged

Legende: 4 = ausreichend 5 = mangelhaft 1 = sehr gut 2 = qut3 = befriedigend P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet 2 = good3 = satisfactory 4 = sufficient Legend: 1 = very good 5 = poorP(ass) = passed a.m test specification(s) F(ail) = failed a.m test specification(s) N/A = not applicable N/T = not tested

Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.

This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.



EN 14683:2019+AC: 2019

Medical face masks —

Requirements and test methods

Report Reference No......: 60377913 001

Date of issue....: See cover page

Total number of pages....: See cover page

Testing Laboratory.....: TÜV Rheinland (Shenzhen) Co., Ltd.

Address.....: 1F East & 2-4F, Cybio Technology Building No.1, No.16 Kejibei 2nd

Road, High-Tech Industrial Park North Nanshan District, 518057,

Shenzhen, China

Applicant's name .....: COMIX Business Machine (shenzhen) Co., Ltd.

Address.....: B1, Comix Industrial Park, No.18 JinXiu Road, Pingshan District,

ShenZhen City, Guangdong Province, P.R. China

Test specification:

**Standard.....**: EN 14683:2019+AC:2019

Test procedure....: Type test

Non-standard test method.....: N/A

Test Report Form No.....: EN 14683:2019+AC:2019 A

Test Report Form Originator.....: TÜV Rh (SZ)

Master TRF.....: 2020-03

**Test item description....:** Disposable medical face mask (Non sterile)

Trade Mark .....: Not shown

Manufacturer .....: Same as the applicant

Model/Type reference.....: L727

Classification....: Type I

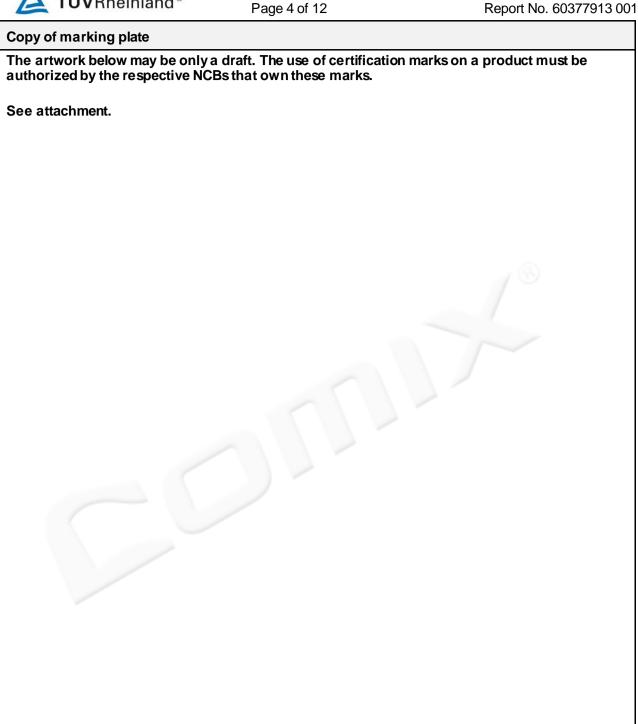


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List of Attachments (including a total number of pages in each attachment): Attachment - Photo Documentation (5 pages) Summary of testing: Testing location: Tests performed (name of test and test clause): TÜV Rheinland (Shenzhen) Co., Ltd. Construction check according to: 1F East & 2-4F, Cybio Technology Building No.1, Clause 5.1.1 Materials and construction No.16 Kejibei 2nd Road, High-Tech Industrial Park Clause 5.1.2 Design North Nanshan District, 518057, Shenzhen, China Clause 5.2.2 Bacterial filtration efficiency (BFE) **Pony Testing International Group** 2/3/4/6F., Building 35, No.680, Guiping Road, Clause 5.2.3 Breathability Xuhui District, Shanghai, 200233, China Clause 5.2.5 Microbial cleanliness (Bioburden)





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Testing
Date of receipt of test item(s) See cover page
Dates of tests performed See cover page
Possible test case verdicts:
- test case does not apply to the test object: N/A
- test object does meet the requirement: P (Pass)
- test object was not evaluated for the requirement: N/E (collateral standards only)
- test object does not meet the requirement: F (Fail)
General remarks:  "(See Attachment #)" refers to additional information appended to the report.  "(See appended table)" refers to a table appended to the report.  The tests results presented in this report relate only to the object tested.  This report shall not be reproduced except in full without the written approval of the testing laboratory. List of test equipment must be kept on file and available for review.  Additional test data and/or information provided in the attachments to this report.  Throughout this report a □ comma / □ point is used as the decimal separator.  Name and address of factory (ies)
General product information:  1, The tested medical mask classified as type I.
2, The Biocompatibility (clause 5.2.6) is not evaluated in this test report.  3, The test results are for reference only. Relevant certification may be needed if the mask is intended to be sold in Europe.



	EN 14683:2019+AC:20	19	
Clause	Requirement + Test	Result - Remark	Verdict
4	Classification		Р
	Medical face masks specified in this European Standard are classified into two types (Type I and Type II) according to bacterial filtration efficiency whereby Type II is further divided according to whether or not the mask is splash resistant. The 'R' signifies splash resistance.	Type I	Р
5	Requirements		Р
5.1	General		Р
5.1.1	Materials and construction		Р
	The medical face mask is a medical device, generally composed of a filter layer that is placed, bonded or moulded between layers of fabric.	3 ply designed with two layers of Non-woven fabrics and one layer of Melt-blown fabric.	Р
	The medical face mask shall not disintegrate, split or tear during intended use.		Р
	In the selection of the filter and layer materials, attention shall be paid to cleanliness.		Р
5.1.2	Design		Р
	The medical face mask shall have a means by which it can be fitted closely over the nose, mouth and chin of the wearer and which ensures that the mask fits closely at the sides.		Р
	Medical face masks may have different shapes and constructions as well as additional features such as a face shield (to protect the wearer against splashes and droplets) with or without anti-fog function, or a nose bridge (to enhance fit by conforming to the nose contours).	With nose clip	Р
5.2	Performance requirements		Р
5.2.1	General		Р
	All tests shall be carried out on finished products or samples cut from finished products.		Р
5.2.2	Bacterial filtration efficiency (BFE)		Р
	When tested in accordance with Annex B, the BFE of the medical face mask shall conform to the minimum value given for the relevant type in Table 1.	See appended table 5.2.2	Р
	For thick and rigid masks such as rigid duckbill or cup masks the test method may not be suitable as a proper seal cannot be maintained in the cascade impactor. In these cases, another valid equivalent method shall be used to determine the BFE.	Not such mask.	N/A



	EN 14683:2019+AC:20	19	
Clause	Requirement + Test	Result - Remark	Verdict
	When a mask consists of two or more areas with different characteristics or different layer-composition, each panel or area shall be tested individually.	Same characteristics and same layer-composition declared by manufacturer.	N/A
	The lowest performing panel or area shall determine the BFE value of the complete mask	See above	N/A
5.2.3	Breathability		Р
	When tested in accordance with Annex C, the differential pressure of the medical face mask shall conform to the value given for the relevant type in Table 1.	See appended table 5.2.3	P
	If the use of a respiratory protective device as face mask is required in an operating theatre and/or other medical settings, it might not fulfil the performance requirements with regard to differential pressure as defined in this European Standard. In such case, the device should fulfil the requirement as specified in the relevant Personal Protective Equipment (PPE) standard(s).		N/A
5.2.4	Splash resistance		N/A
	When tested in accordance with ISO 22609:2004 the resistance of the medical face mask to penetration of splashes of liquid shall conform to the minimum value given for Type IIR in Table 1.	Type I mask See appended table 5.2.4	N/A
5.2.5	Microbial cleanliness (Bioburden)		Р
	When tested according to EN ISO 11737-1:2018 the bioburden of the medical mask shall be ≤ 30 CFU/g tested (see Table 1).	See appended table 5.2.5	Р
5.2.6	Biocompatibility		N/E
	According to the definition and classification in EN ISO 10993-1:2009, a medical face mask is a surface device with limited contact.	The biocompatibility is not evaluated in this test report.	N/E
	The manufacturer shall complete the evaluation of the medical face mask according to EN ISO 10993-1:2009 and determine the applicable toxicology testing regime.		N/E
	The results of testing should be documented according to the applicable parts of the EN ISO 10993 series.		N/E
	The test results shall be available upon request.		N/E
6	Marking, labelling and packaging		Р
	Annex I, §13, of the Medical Devices Directive (93/42/EEC) or Annex I, §23, of the Medical Device Regulation (EU) 2017/745 specifies the information that should be specified on the packaging in which the medical face mask is supplied.	See attachment.	P



	EN 14683:2019+AC:2	2019	
Clause	Requirement + Test Result - Remark		Verdict
	The following information shall be supplied:	18	Р
	a) number of this European Standard;		Р
	b) type of mask (as indicated in Table 1).		Р
	EN ISO 15223-1:2016 and EN 1041:2008+A1:2013 should be considered.		Р



	EN 14683:2019+AC:20	19	
Clause	Requirement + Test	Result - Remark	Verdict

5.2.2		TABLE: Bacterial filtration efficiency (BFE)					Р	
Batch/ lot no.:	Test Specimen no.:	Dimension of the test specimen L x W (mm x mm)	(cm²)	Flow rate (I/min)	Mean of the total plate counts of the two positive controls	Mean plate count of the negative controls	BFE for each test specimen (%)	Remarks
2020040	1	166x142	95.0	28.3			99.7	
2	2	166x142	95.0	28.3			99.9	
	3	166x142	95.0	28.3	2102	0	99.8	
	4	166x142	95.0	28.3			99.8	
	5	166x142	95.0	28.3			99.8	

Supplementary information:

1, Each specimen was conditioned at 21.1 °C and 85.0 % relative humidity for 4 h to bring them into equilibrium with atmosphere prior to testing.

<sup>2,</sup> The side of the test specimen was facing towards the challenge aerosol: the inside of mask.



	EN 14683:20	19+AC:2019	
Clause	Requirement + Test	Result - Remark	Verdict

5.2.3	7	TABLE: Breathability (Differen	tial pressure)		P
Batch/ lot no.:	Test Specimen number- Test area number	Differential pressure for each test area (Pa/cm²)	The averaged differential pressure for each test specimen (Pa/cm²)	Flow rate (I/min)	Remarks
202004	1-1	21.5		8.0	
02	1-2	21.8		8.0	
	1-3	20.8	21.2	8.0	/ (8) -
	1-4	20.8		8.0	-
	1-5	21.2		8.0	-
	2-1	28.1		8.0	_
	2-2	27.4	28.2	8.0	
	2-3	28.2		8.0	
	2-4	29.1	\ \\ \ \	8.0	
-	2-5	28.2		8.0	
	3-1	24.0		8.0	
	3-2	24.5		8.0	
	3-3	23.0	24.2	8.0	-
	3-4	25.4		8.0	
	3-5	24.0		8.0	
	4-1	27.9		8.0	-
	4-2	29.0		8.0	-
	4-3	27.8	28.0	8.0	-
	4-4	27.0	]	8.0	
	4-5	28.1		8.0	
	5-1	31.7		8.0	
	5-2	32.7		8.0	
	5-3	32.7	32.0	8.0	
	5-4	30.4		8.0	
	5-5	32.3	] [	8.0	

**Supplementary information:** 

Each specimen was conditioned at 21.0 °C and 85.0 % relative humidity for 4 h to bring them into equilibrium with

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Clause	Requirement + Test	Result - Remark	Verdict

atmosphere prior to testing.

5.2.4	TABLE: Splash	resistance				N/A
Batch/ lot	no.:	Test mask no.:	The material of tested mask	Test result (Pass/fail)	Rem	arks
		1				
		2	]			
		3	]			
		4	]			
		5				
		6				
		7				
		8			. (2)	
		9				
		10				
		11				
		12				
		13				
		14				
		15				
		16				
		17	)			
		18				
		19				
		20				
		21				
		22				
		23				
		24	] [			
		25	] [			
		26	] [			
		27				
		28				

5, Description of any pre-treatment techniques used: N/A.

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		EN 14	683:2019+AC:20	19		
Clause	Requirement + 7	Test		Result - Remark		Verdict
		29				
		30	1			
		31				
		32	1 [			
1, Each s	entary information pecimen was conducted prior to testing.	n: itioned at°C and _	% relative humi	dity for _h to bring	them into equili	brium with
3, Any ted	chnique used to en	area tested: <u>the centi</u> hance visual detection tive humidity for testin	n of synthetic blood	d:		

5.2.5	TABLE: Micro	TABLE: Microbial cleanliness (Bioburden)				
Batch/ lot no.:		Mask(under test) no.:	Weight of each mask (g)	Total bioburden per individual mask (CFU/g)	Rem	arks
20200402		1	3.33	14	-	-
		2	3.34	10	-	-
		3	3.32	15	-	-
		4	3.24	18	-	-
		5	3.33	19	-	-

## End of EN 14683 test report

#### **Photo Documentation**

**TÜV**Rheinland®

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Product: Disposable medical face mask (Non sterile)



Figure 1 View of mask with package in the box (Final marking of package refer to Figure 6 and Figure 7 below)

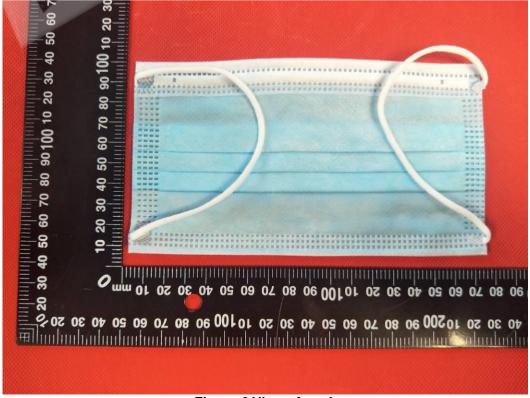


Figure 2 View of mask

#### **Photo Documentation**

**TÜV**Rheinland®

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<u>Product:</u> Disposable medical face mask (Non sterile)



Figure 3 View of mask



Figure 4 Inner view of mask - layers

# **Photo Documentation**

**TÜV**Rheinland®

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<u>Product:</u> Disposable medical face mask (Non sterile)

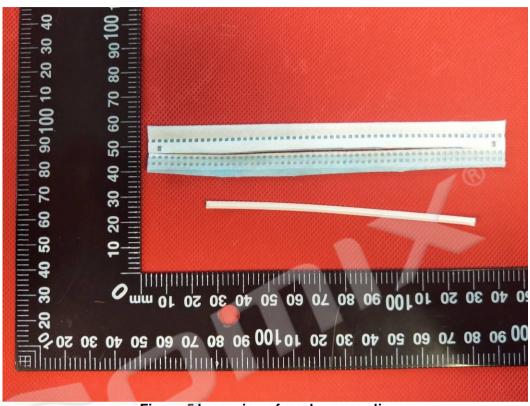


Figure 5 Inner view of mask - nose clip

# **Photo Documentation**

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Disposable medical face mask (Non sterile) Product:



Figure 6 Front view of Package for mask

# **Photo Documentation**



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Product: Disposable medical face mask (Non sterile)

Type Designation: L727

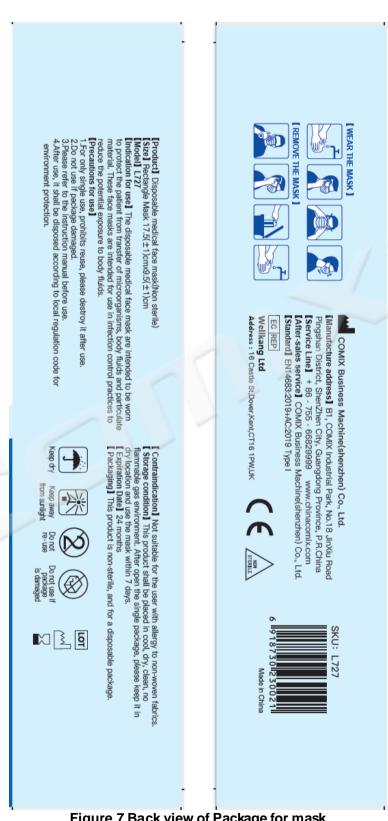


Figure 7 Back view of Package for mask

**END OF THE PHOTO DOCUMENTATION**